Each

Dart Aerospace Ltd. Wednesday, 11/21/2007 12:51:38 PM 1 ser **Process Sheet Drawing Name** : LABEL : CU-DAR001 Dart Helicopters Services Customer Job Number **Estimate Number** Part Number : D2258200 P.O. Number S.O. No. : NA D2258 REV B1 : 11/21/2007 **Drawing Number** This Issue : N/A Prsht Rev. Project Number Type : PURCHASED PARTS First Issue **Drawing Revision** : 34588 A(Li: Material Previous Run : 11/28/2007 Qty: 20 Um: **Due Date** Written By Checked & Approved By : Est: B 04.04.15 Reformat; Clarify Step 2KJ/RF Comment Additional Product Job Number: **Machine Or Operation:** Description: Seq. #: **PURCHASING** 1.0 Comment: PURCHASING 1207/11/22 Issue P/O: 5110 Make D2258-200 read 200lb / 91kg as per Dwg D2258 Material: Red letters (1.00" min height) with adhesive backManufacture from 3M 7mil masking film #8522CP or Avery IPM #2031 Material release note is required D2258200P Weight Placard 200lb 2.0 Comment: Qty.: 1.0000 Each(s)/Unit Total: 20.0000 Each(s) WEIGHT PLACARD 200 LB PACKAGING RESOURCE #1 3.0 Comment: PACKAGING RESOURCE #1 Receive and Inspect for transit damage Ensure material release note is attached 4.0 QC6

Comment: DIMENSIONAL CHECK

PACKAGING '

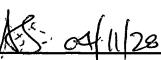
Comment: PACKAGING RESOURCE #1

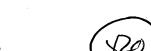
Identify and Stock

Location:



PACKAGING RESOURCÉ #1





5.0

Dart Ae	rospace L	τα							
W/O:			WC	RK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No) :	PAR #:	Fault Cate	jory: NC	R: Yes	No DQ	A: <u></u>	Date: 🔇	3/11/08
					QA: N	I/C Close	ed:	_ Date: _	
NCR:			WORK ORDE	R NON-CONFORMANC	E (NCF	₹)			
		Description of NC	Corrective Action Section B			Verifi	cation	A	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8	Sect	tion C	Approval Chief Eng	QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC	Corrective Action Section B			Verification	Approval	Approval		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspector		
				•						
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NOTE: Date & initial all entries

Data: User: Wednesday, 11/21/2007 12:51:38 PM

Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LABEL

Job Number: 35944

Part Number: D2258200

Job Number:

Seq. #:

Machine Or Operation:

Comment: FINAL INSPECTION/W/O RELEASE

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE





Job Completion



W St.1629

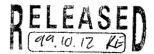
Dart Ae	rospace Lt	td								
W/O:			W	ORK ORDER CH	ANGES					
DATE STEP		PROCEDURE CHANGE				Ву	Date [,]	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Cate	gory:	NC	R: Yes	No DQ	A :	Date:	I
						QA: N	C Close	d:	Date:	
NCR:			WORK ORD	ER NON-CONFO	RMANCE	(NCR)			
DATE	STEP	Description of NC Section A	Initial Chief Eng	Action Descrip	Section B tion	Sign & Date		fication ction C	Approval Chief Eng	Approval QC Inspector
			Cilies Eng	Chief Eng		Date				

NOTE: Date & initial all entries





	DESIGN B WILLIAMS	drawn by K Hand	DART AEROSPACE LTD victoria international airport, canada				
	CHECKED	APPROVED	DRAWING NO.	REV. B			
	BW	\mathcal{7}	D2258 SHEET	1 OF 1			
ı	DATE		TITLE	SCALE			
	95.11.29		UTILITY BASKET PLACKARD	1:1			
	A	94.07.28	NEW ISSUE				
,	В	95-11-29	ADDED NOTE				
	Bi # FAF	03.08.18	ADDED D2258-160				



1" RED LETTERS ADHESIVE BACK

MAXIMUM DISTRIBUTED LOAD XXX lb/ XXX kg

EXAMPLE

PART #	LOAD
D2258-132 D2258-200 D2258-220	132 lb/60 kg 200 lb/91 kg 220 lb/100 kg 160 lb/73 kg

SHOP COPY

RETURN TO

ENGINEERING

UNCONTROLLED COPY

SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

NO. 3574L

GRAPHICS

PRODUCT DATA BULLETIN

Product Data Bulletin: A5-O

Avery Graphics™ A5 Opaque 5-year INTERMEDIATE calendered vinyl film

Dated: 10/3/02

Description:

Avery GraphicsTM A5 Opaque intermediate films are flexible, high-gloss calendered vinyls designed for use on computer sign cutting equipment. This construction provides excellent cutting, weeding and transferring characteristics for signage applications.

Application information can be found in the Avery Graphics Application Guide.

For surface preparation, converting and printing, and application and removal instructions, please refer to the Avery Graphics Instructional Bulletin.

Construction:

- Face Film: 3.2 mils opaque medium gloss intermediate calendered vinyl film
- Adhesive: 1.0 mil clear acrylic permanent solvent pressure-sensitive adhesive
- Liner: 78# bleached white kraft

Physical Properties:

The following information on physical and chemical characteristics is based upon tests believed to be reliable. The values are intended only as a source of information. They are given without guarantee and do not constitute a warranty. The purchaser should independently determine, prior to use, the suitability of this material for his/her specific purpose. (Data represents averages and is not intended for use as a specification).

- Outdoor durability: 5 years when properly processed and applied (vertical exposure,
- Application surface contours: Flat and simple curves
- Minimum surface and air application temperature: +50° F (10° C)
- Service Temperature Range: -40° F to +180° F (-40° C to 82° C) (Reasonable range of temperatures which would be expected under normal environmental time and temperature
- Typical Chemical Resistance: Resistant to most mild acids, alkalis and salt solutions. See instructional bulletin for recommendations on cleaning.
- Shelf Life: One year when stored at the following temperatures and humidity conditions: 68°-77° F (20° - 25° C) and 50±5% R. H.
- Typical Adhesion Values: 180° Peels

Substrate Stainless Steel	24 hrs 4.4 lbs/in	1 week
Glass NOTE: Tested per ASTMD 1000	4.7 lbo/in	5.1 lbs/in 5.3 lbs/in
NOTE: Tested per ASTMD 1000. application.	Always pre-test yo	ur specific substrate prior to actual

- Reflectivity: NA
- Typical Gloss*: 70 at 60°

Avery Graphics™ A5 Opaque page 1 of 2 AnswerLine: 800-443-9380 Signage.averygraphics.com



210 MAIN W., HAWKESBURY, ONT. K6A 2H6

Tel.: 613 632-5449 Fax: 613 632-9491

www.studiolettrage.on.ca

INVOICE / FACTURE

No.:

9538

DATE:

11/26/2007

PAGE

1 of 1 Re: Quote No. 4275

Dart Aerospace Ltd

LIVRÉ À:

SHIPPED TO:

Hawkesbury, Ontario

VENDU À: SOLD TO:

> Dart Aerospace Ltd 1270 Aberdeen Hawkesbury, Ontario K6A 1K7

ITEM ARTICLE	QTY QYÉ	UNIT UNITÉ	DESCRIPTION	GST TPS	PST TVP	UNIT PRICE PRIX UNITÉ	AMOUNT MONTANT
		· 20 , 110	D2258200p maximum 200lb d36711 red arrow on white printing set up Subtotal:	G G E		7,0000 0.4545 50.0000	140.00 50.00 50.00 240.00
			E - GST @ 6% G - GST @ 6%; PST @ 8% GST PST Exempt: #6122-5207				14.40
			GST/TPS: R122278690				
po5110						TOTAL	254.40

Sold By:

PRODUCT DATA BULLETIN



Product Data Bulletin: A5-O
Avery Graphics™ A5 Opaque
5-year INTERMEDIATE calendered vinyl film

Dated: 10/3/02

Description:

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Construction:

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- Adhesive: 1.0 mil clear acrylic permanent solvent pressure-sensitive adhesive
- · Liner: 78# bleached white kraft

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- Outdoor durability: 5 years when properly processed and applied (vertical exposure, unprinted film)**
- Application surface contours: Flat and simple curves
- Minimum surface and air application temperature: +50° F (10° C)
- Service Temperature Range: -40° F to +180° F (-40° C to 82° C) (Reasonable range of temperatures which would be expected under normal environmental time and temperature conditions)
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- Typical Adhesion Values: 180° Peels

Substrate	24 hrs	1 week
Stainless Steel	4.4 lbs/in	5.1 lbs/in
Glass	4.7 lbs/in	5.3 lbs/in

NOTE: Tested per ASTMD 1000. Always pre-test your specific substrate prior to actual application.

Reflectivity: NA

Typical Gloss*: 70 at 60°

Avery Graphics™ A5 Opaque page 1 of 2 AnswerLine: 800-443-9380 Signage.averygraphics.com